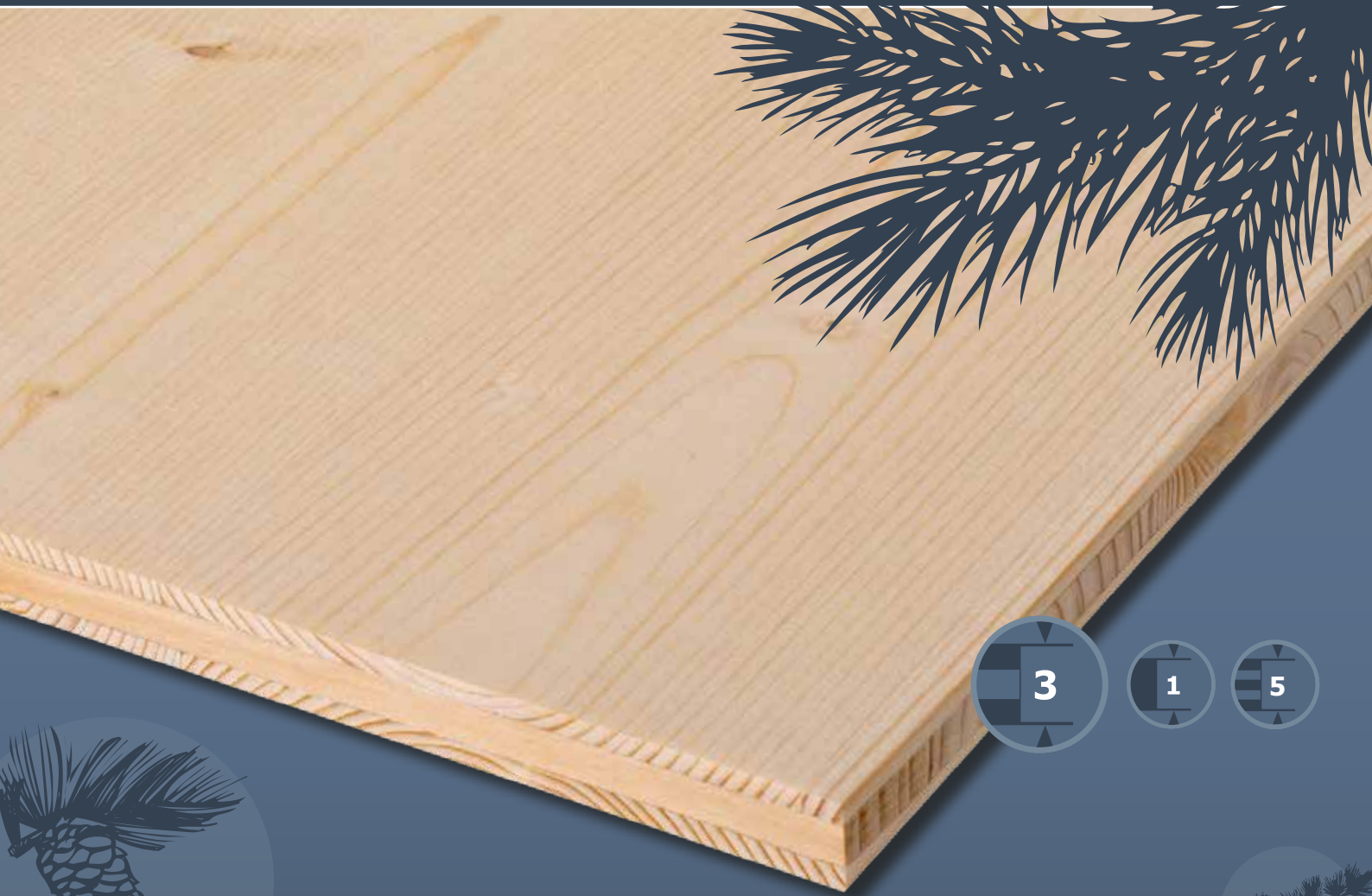




NATURHOLZPLATTEN

The solid wood panel with unique characteristics





NATURHOLZPLATTEN

THREE - LAYER SOFTWOOD PANEL



Absolute top-quality made of wood. High functionality and easy processing. Environmental awareness in purchasing and processing. Individual design scope for kitchens, furniture, ceilings, floors, walls, doors, drawers and lots more.



SPRUCE

Quality classes	0/B, A/B, B/B, B/C+, C+/C
Lengths	5000 mm (4500 / 4000 mm)
Widths	1250 mm / 2050 mm
Special format	Length 3000mm x width 1250mm B/C+ 19mm Other thicknesses and grades on request
Panel thicknesses Top layer	13 mm / 15 mm 3,5 mm
Panel thicknesses Top layer	19 mm / 22 mm 5,5 mm
Panel thicknesses Top layer	27 mm / 32 mm / 42 mm / 50 mm 8,5 mm / 9 mm
Panel thicknesses Top layer	60 mm (Thickness: 2050 mm) 12,5 mm

Technical class:
13 – 16 mm SWP/2 NS L3,
17 – 60 mm SWP/2 S L3
for further information please see
CE Declaration of Performance

ANTIQUE SPRUCE

Quality class	A/B (top layers steamed on both sides)
Length	5000 mm
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm 5,5 mm

PINE

Quality class	A/B
Lengths	5000 mm (4000 mm)
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

LARCH

Quality classes	A/B, B/C
Lengths	5000 mm (4000 mm)
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

DOUGLAS FIR

Quality classes	A/B, B/C
Lengths	5000 mm (4000 mm)
Widths	2050 mm (1250 mm on request)
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

SWISS STONE PINE

Quality class	A/B
Lengths	1250 / 1650 / 2000 / 2500 / 3000 / 3500 / 4000 mm
Width	1250 mm
Panel thickness Top layer	19 mm 5,5 mm

Technical class:
13 – 16 mm SWP/2 NS L3, 17 – 60 mm SWP/2 S L3
for further information please see CE Declaration of Performance

SOLID WOOD PANEL

Single-layer solid wood panels made by TILLY consist of continuous solid wood strips of the same type of wood, glued together with sealed joints parallel to the longitudinal edge. The cost-efficient solution in furniture making.

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S P R U C E

Quality classes	A, B, BK
Lengths	5000 mm (4500 / 4000 mm)
Width	1220 mm
Panel thicknesses	14 / 18 / 21 / 24 / 27 / 32 / 42 / 52 mm

P I N E

Quality classes	AB
Lengths	5000 mm (4000 mm)
Width	1220 mm
Panel thicknesses	18 / 27 / 42 mm

L A R C H

Quality class	AB
Lengths	5000 mm (4000 mm)
Width	1220 mm
Panel thicknesses	18 / 27 / 42 mm

Technical class:
14-52 mm SWP/2 NS L1 NC
for further information please see CE Declaration of Performance

S P R U C E other softwoods on request

Quality classes	A/B, B/B, B/C+
Lengths	5000 mm (4500 / 4000 mm)
Widths	1250 mm / 2050 mm
Panel thicknesses	35 / 42 mm (others on request)

Technical class: SWP/2 NS L5
for further information please see CE Declaration of Performance

THREE-LAYER
HARDWOOD PANEL

TILLY 3-layer deciduous wood panels are delivered as standard in individual foil packaging.

Quality class	A/B
Lengths	1250 / 1650 / 1900 / 2050 / 2300 / 2500 mm (3000 / 3500 mm on request)
Width	1250 mm
Panel thicknesses Top layer	20 mm (26 mm on request) 5,0 mm
Technical class	SWP/2 NS L3

B I R C H

M A P L E

STEAMED
BEECH

O A K

KNOTTY
O A K

STEAMED BEECH
HEARTWOOD

A S H

A L D E R

C H E R R Y



DOOR BLANK - SPRUCE

Quality class	A/A
Weight	The basic weight per m² of door surface area is 19 kg. This results in the following door leaf weights:
Formats/Weights	755 x 2150 mm = 31 kg 805 x 2150 mm = 33 kg 855 x 2150 mm = 35 kg 875 x 2150 mm = 36 kg 905 x 2150 mm = 39 kg 955 x 2150 mm = 40 kg 1000 x 2150 mm = 41 kg
Thickness	42 mm
Structure	5-layer structure, dimensionally stable
Processing	The length of the door leaf can be shortened as required. There is no need for reinforcement of locks or hinges

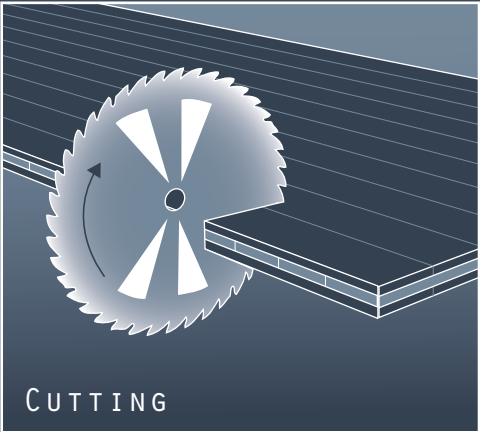
DOOR FRAME - SPRUCE

Quality class	A/A
Formats	140 x 5000 mm 160 x 5000 mm
Thickness	42 mm
Structure	3-layer structure, dimensionally stable
Thickness of top layer:	5,5 mm

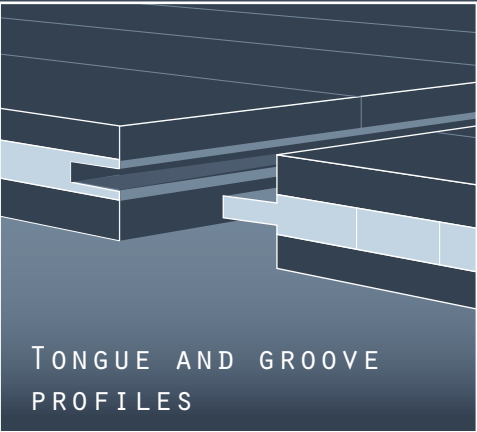


WHAT ELSE WE CAN DO FOR YOU

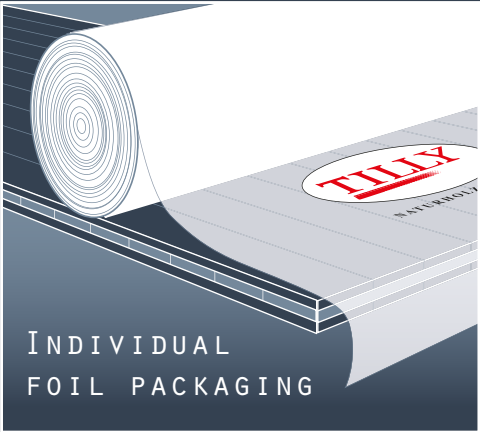
Cutting • Tongue and groove profiles • Chamfering • Brushing (standard width 1250 mm, width 2050 mm on request) • Individual foil packaging on request (max. format 5000 x 1250 mm)



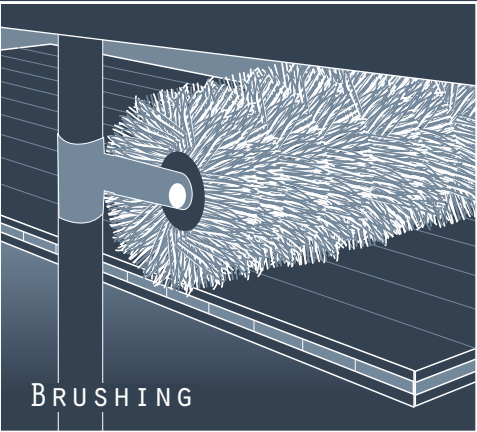
CUTTING



TONGUE AND GROOVE
PROFILES

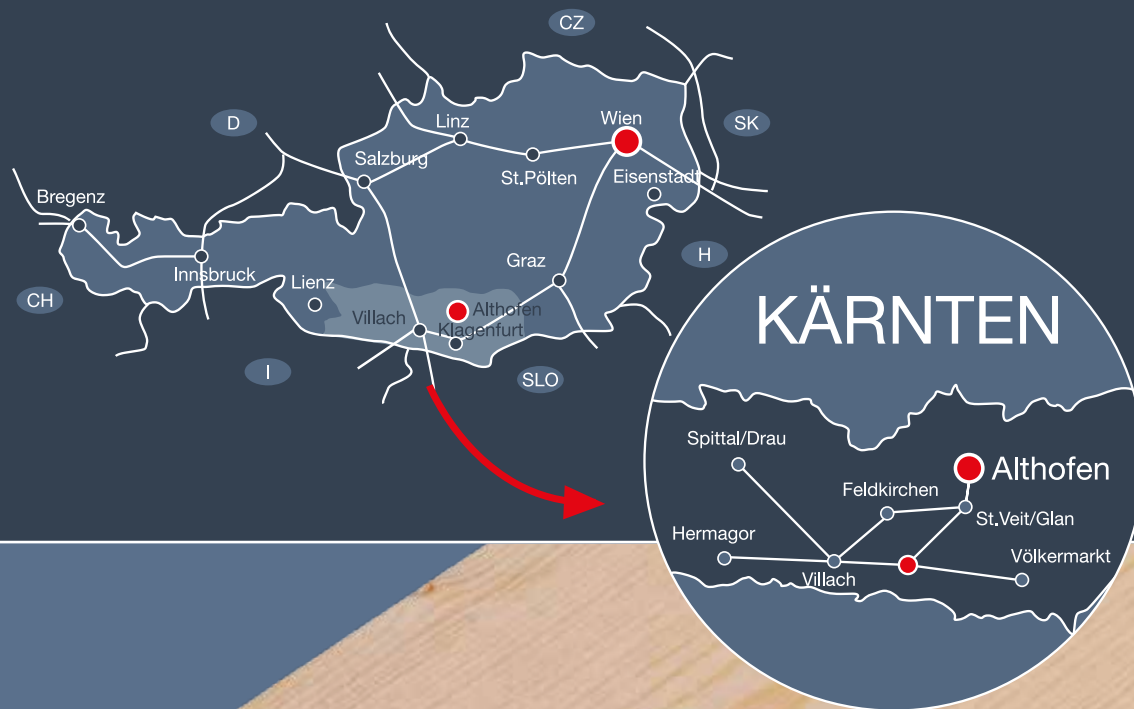


INDIVIDUAL
FOIL PACKAGING



BRUSHING





TILLY Holzindustrie GmbH

Krappfelder Straße 27, 9330 Althofen/Austria

Tel.: +43 4262 2143, Fax: +43 4262 4144

office.platten@tilly.at, www.tilly.at



Subject to change!